

**METHOD AND APPARATUS FOR PROVIDING  
A DUAL CURRENT-PERPENDICULAR-TO-PLANE (CPP) GMR  
SENSOR WITH IMPROVED TOP PINNING**

5

ABSTRACT

A method and apparatus for providing a dual current-perpendicular-to-plane (CPP) GMR sensor with improved top pinning is disclosed. In the passive regions of the sensor, a tri-level biasing layer is formed proximate to the top self-pinned layer. The tri-level biasing layer includes a first metal oxide layer, a layer of  $\alpha\text{-Fe}_2\text{O}_3$  and a second  
10 metal oxide layer. The pinning of the top self-pinned layer is enhanced by the layer of  $\alpha\text{-Fe}_2\text{O}_3$ . The layer of  $\alpha\text{-Fe}_2\text{O}_3$  pins the top portion of the pinned layer by providing higher coercivity ( $H_C$ ) to the pinned layer.